

Date  
UserThursday, 16/08/2007 10:23:04 AM  
Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FORWARD CAP - UNDER REVIEW
<b>Job Number</b> : 33996	
<b>Estimate Number</b> : 10501	
<b>P.C. Number</b> : N/A	<b>Part Number</b> : D2744
<b>This Issue</b> : 16/08/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2744-UNDER REVIEW
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 32584	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 20/09/2007 <b>Qty:</b> 50 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est C 03.01.17 Reformat; Dwg revised KJ/RF Est Rev:D Now on Waterjet 06-06-16 JLM	

OK for REV B1  
16.08.15

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M5052H32S080	5052-H32 .080 Sheet
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**Comment:** Qty.: 0.1914 sf(s)/Unit Total: 9.5708 sf(s)  
Material: 5052-H32 (QQ-A-250/8) or 6061-T6 (QQ-A-250/11) 0.080 thick.  
Use off-cuts  
M5052H32S.080) Batch M 100792 B 07-08-19

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
1-Cut as per Dwg D2744  
Dwg Rev: B1  
Prog Rev: B1

B 07-08-19

56

2-Deburr if necessary

SAD 07/08/26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

B 07-08-19

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

En 07/08/27

56

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location:

Barby

07/08/28 56

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/08/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:23:04 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD CAP - UNDER REVIEW

Job Number: 33996

Part Number: D2744

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(56)

Comment: FINAL INSPECTION/W/O RELEASE

16/08/28

Job Completion



U 16/08-28

# Dart Aerospace Ltd






W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN 	DRAWN BY 	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 	APPROVED 	DRAWING NO. D2744	REV. B SHEET 1 OF 1
DATE 02.12.18		TITLE CAP	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	02.12.18	REDESIGN	
Bi	 04.03.10	6.52 WAS 6.27 ; 3.26 WAS 3.13	

RELEASED  
02.12.18

~~UNDER REVIEW~~

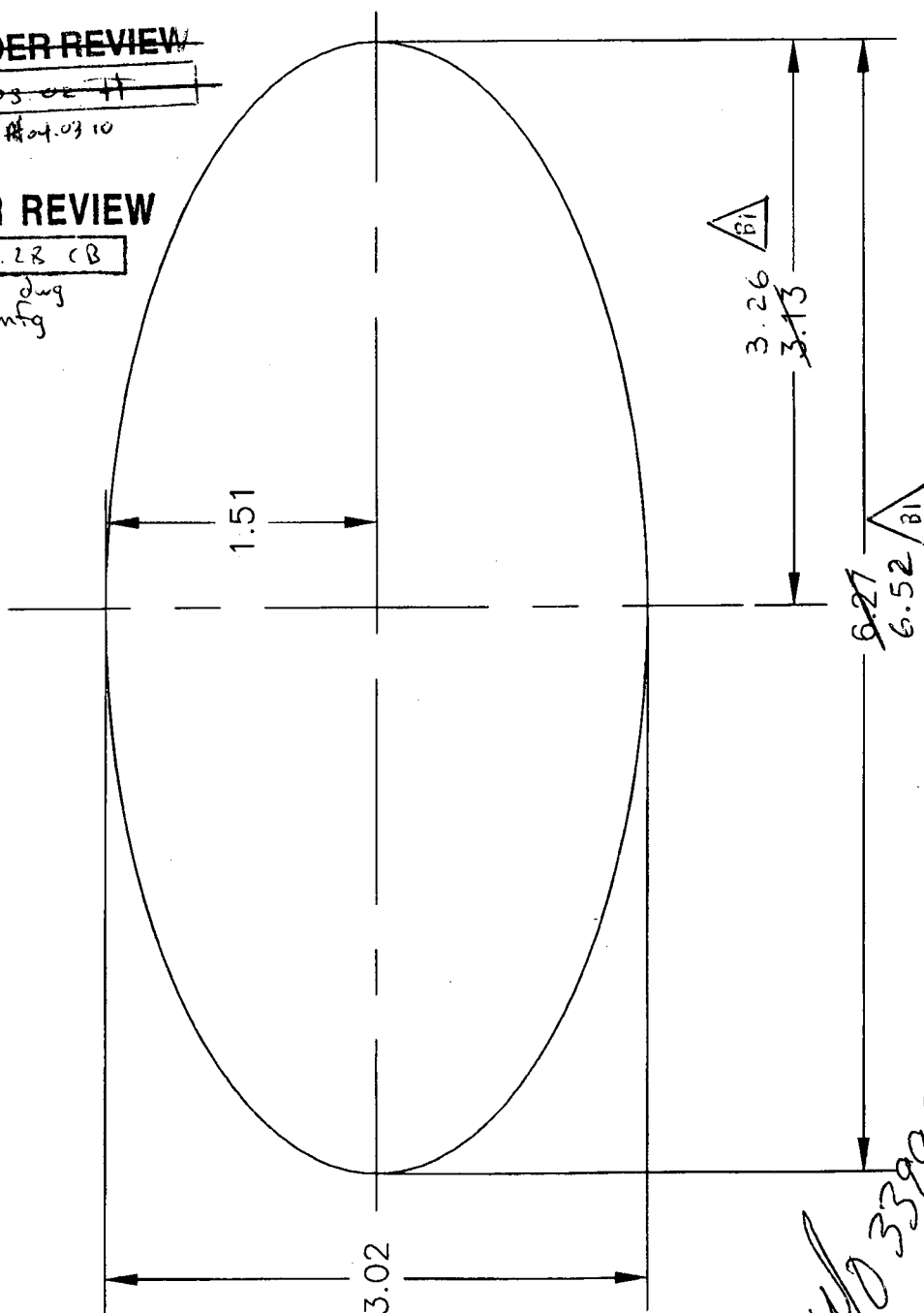
04.03.02 TT

OK 04.03.10

**UNDER REVIEW**

06.06.22 CB

update drug  
ok to mfg



NO 3396

## NOTES

- NOTES
- 1) MATERIAL: 6061-T6 (QQ-A-250/11) OR 5052-H32 (QQ-A-250/8), 0.080 THICK  
(REF. DART SPEC M6061T6S.080 OR M5052H32S.080)
  - 2) FINISH: NONE
  - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) ALL DIMENSIONS ARE IN INCHES

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